



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18700-101-9
Job Sheet 193320



Part No: RBT18700-101-9

Job Qty: 1 pcs

DAG
21
9-49

Part Name: Adapter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No:

Due Date: 5/1/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBT18700-101 Rev 7 IPP Rev. A 19.04.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs 2 pcs		5/1/19	0.00	0.00	Purchasing - 1		APR 30 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs		5/1/19	0.00	0.00	Packaging 2 - 1 - B4B		APR 30 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S176767



Part: RBT18700 - 101 - 9

Job No: 193320

Serial No/Batch: S176767

Revision: 7

Inspector:

Exp Date:

Instructions:

Date: 04/30/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	1 pcs	5/1/19	0.00 0.00	QC 6 - 9	MAY 01 2019 DAS 40 9-89
					QC 6 - 68	
					QC 6 - 61	
130	Packaging 3-1 - Stock - B4B	1 pcs	5/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS 28 9-89
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	MAY 02 2019
140	QC 21 - SA	1 pcs	5/1/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89
					QC 21 - SA - 70	
Part Op 100 - Issue P/O to ARROW TECH MACHINE WORKS ; P/O 043175 - Manufacture RBT18700-101-9 as per Descriptions: DWG. -Certificate of Conformity is required 110 - Certificate of Conformity is required <i>x2 Hubs APR 10 2019</i>						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
RBT18700-101-9P	Adapter	1 (1 ea)	100-Purchasing	5176764		

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBT18700-101-9P	1	0	0
Part Specifications				
Specifications could not be found.				

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Quotation

PHGE Machine Works LLC dba
Arrow Tech Machine Works
29751 E. Enid Rd. Unit C
Eugene, Oregon 97402

Date	Quote #
4/10/2019	266 Rev-A

Phone: (541) 780-6938
FAX: (458) 215-4938
Email: atechmachineworks@gmail.com

Customer Details	Payment Terms	Sales Rep
DartAerospace	Withing 30 days due net	Gabriel Escobar
Contact		
Patrick Lussie		

Quantity	Item	Description	Unit Price	Amount
2	RBT18700-101-9	*Adapter	\$ 388.67	\$ 777.34

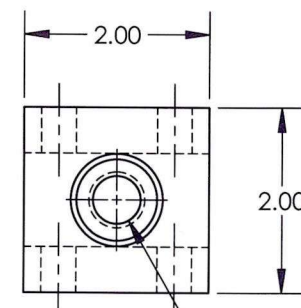
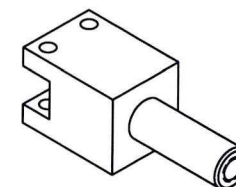
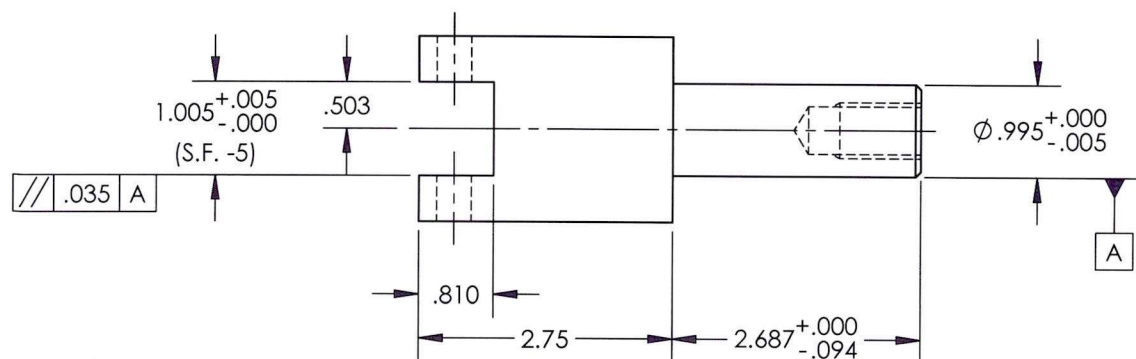
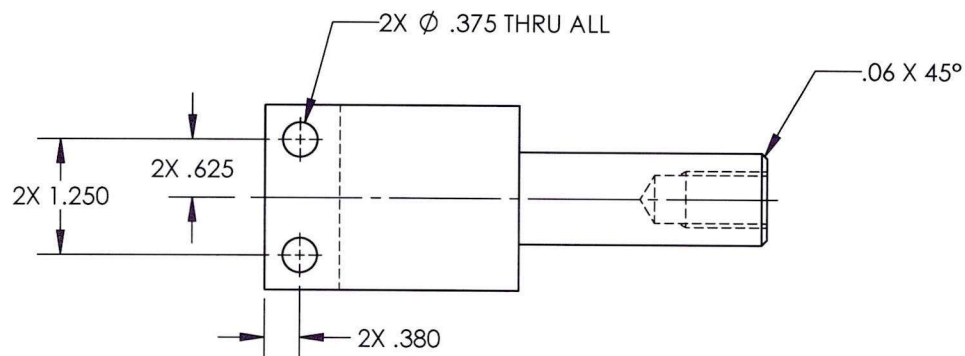
Thank You

Subtotal	\$ 777.34
Freight	
Payment and Credit Applied	
Total	\$ 777.34

*Hardware included in quote (helicoils)

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	16-0191	-9 CH'D DIMS WAS 1.000 +.005-.000 S.F. -5 IS 1.005 +.005-.000 (S.F. -5), WAS Ø.531 ▽ 1.25 FOR -10 HELICOIL IS TAP FOR 1/2-13 HELICOIL INSERT = 1.5"DIA.	10/27/2016	DPD	JAG



TAP FOR 1/2-13 HELICOIL
INSERT = 1.5 * DIA.

(-9)
ADAPTER

DART AEROSPACE	
TITLE ENGINE STAND	
DWG NO. RBT18700-101-9	REV 7
MAT'L 6061 HEAT TREAT FINISH RED ANODIZE SPEC MIL-A-8625, TYPE II, CLASS II	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: COLE CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL R.R. 250-C18 TO C47	
SCALE 1:2	DATE 4/2/2009 SHEET 8 OF 28



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043175



Supplier: ARR001-VU
Arrow Aviation
1318 Smede Hwy
Brossard, LA 70518 USA
Phone: 337 364 4357
Fax: 337 364 4186

PO No: PO043175

PO Date: 4/10/19

Due Date: 5/1/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: COD

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	193320	RBT18700-101-9P			Adapter REV 7	Firmed - X2		5/1/19 APR 30 2019	2 Ea	0 Ea	2 Ea	\$388.67/Ea	\$777.34
Grand Total:													\$777.34

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

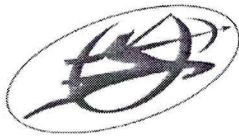
A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 545

Date: 4/29/2019
PO Ref: 043175
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty
2

Item
ADAPTER

Part No.
RBT18700-101-9

Received by:

Packaged by: J.M.L.

Checked by: AWT

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 043175

Dated: 4/29/2019

Our Order / Job No: 043175-1AWT

Order Qty: 2

Part Name: ADAPTER

Part Number RBT18700-101-9

Lot Size: N/A

Ship Date: 4/29/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBT18700-101-9 Rev: 7

Material Size and Type: -9/6061

Material Specifications: 6061: ASTM B221

Heat Treatment: N/A

Plating/Finish: RED ANODIZE: MIL-A-8625 TYPE II CLASS II

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 4/29/19

Signed: Herbert M. Fuld

DAS
40
9-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com